

Monday, 1/16/2006 4:14:57 PM
Kim Johnston

Process Sheet

Split

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: REPLACEMENT WINDOW
Part Number	: 25510	Part Number	: D2942
Material Number	: 11064	Drawing Number	: D2942 REV
Material	: NIA	Project Number	: N/A
Issue	: 1/16/2006	Drawing Revision	: 1
Revision	: NC	Material	: NIA
Issue	: NIA	Due Date	: 01/30/06
Issue	: NIA	Qty:	20 Um: Each
Approved By	: <u>SEE COMMENT BELOW</u>		
Est. D	: 01.06.05 New process		
Product			

Seq. No.

Machine Or Operation:

Description:

D2958

Window

Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Window

Pick:

Qty Part Number Description Batch

1 D2958 Window B23069 B21729 C.1

D2956

Window Frame

Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Window Frame

Pick:

Qty Part Number Description Batch

1 D2956 Window Frame B23507

D2126

Seal

Comment: Qty.: 5.6250 f(s)/Unit Total: 112.5000 f(s)

Seal

Pick:

Qty Part Number Description Batch

1 D2126 (67.0") Seal B24668

SAD 06/03/22

5

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2942

SB 06/03/22 5

Process Sheet

Customer: CU-DAF001 Dart Helicopters Services Drawing Name: REPLACEMENT WINDOW

Job Number: 25510

Part Number: D2942



Eq. #: Machine Or Operation:

Description:

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion:



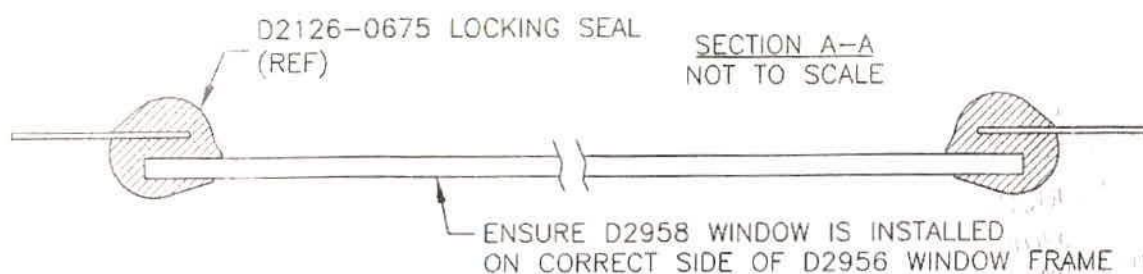
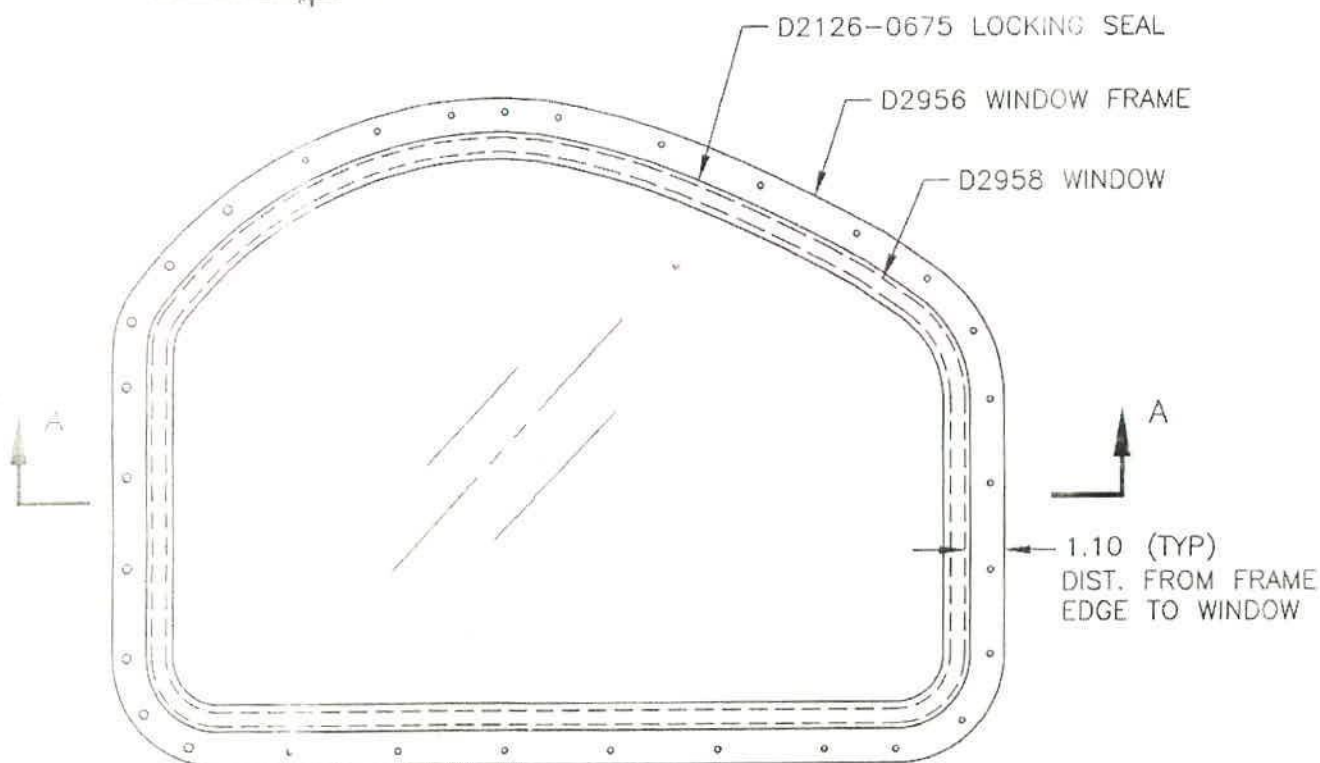
06-03-22 5
126103122 (5)
06/03/23 (5)
06-03-23

DART



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2942	REV. C SHEET 1 OF 1
DATE 01.05.31		TITLE REPLACEMENT WINDOW	SCALE 1:5
A	00.01.20	NEW ISSUE	
B	00.02.23	CHANGED FROM RIVET TO SCREW; NOW SEALED ON EDGE ONLY (NCR 407)	
C	01.05.31	WINDOW NOW INSTALLED WITH SEAL	

RELEASED
21.06.05



NOTES

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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